

Date: Monday, 7/16/2007 2:48:00 PM
 User: Kim Johnston

Process Sheet

| | |
|---|---------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : CUSHION |
| Job Number : 33565 | |
| Estimate Number : 12944 | |
| P.O. Number : | Part Number : D2264 |
| This Issue : 7/16/2007 S.O. No. : | Drawing Number : D2264 REV A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : A |
| Previous Run : | Material : |
| Written By : <u> </u> | Due Date : 7/23/2007 Qty: 10 Um: Each |
| Checked & Approved By : <u> </u> | |
| Comment : Est Rev:A New Issue 07-07-16 JLM Verified by: | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



Comment: Qty.: 0.0032 sf(s)/Unit Total : 0.0315 sf(s)

NEOPRENE SHEET 0.063

Batch: M103104B07-08-01

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D2264

Dwg Rev: AProg Rev: AB07-08-012-Deburr if necessary > ml 07/08/01 (x11)

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|

B 07-08-1

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

En 07/08/01

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5724Pc 7/8/01

Date: Monday, 7/16/2007 2:48:00 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 33565

Part Number: D2264

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.08.02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



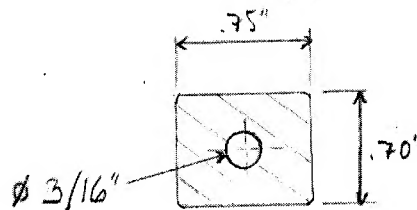
Jan 07-08-01



| | | |
|--------------------------|--|---------------|
| DRAWN <i>M. Cohen</i> | DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| DESIGN | DRAWING NO. <i>D2264</i> | REV. <i>A</i> |
| <i>Aug 11/94</i> | TITLE <i>CUSHION</i> SHEET <i>1</i> OF <i>1</i> | |

RELEASED
96 06/25
BW

D076612015



MATL: 60 NEOPRENE 1/16" EHK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *33565*

| | | | |
|----------------------|--------|--------------|-------|
| DART AEROSPACE LTD | | Work Order: | 33565 |
| Description: CUSHION | | Part Number: | D2264 |
| Inspection Dwg: | Rev: A | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

| | | |
|------------------------|-----------------------|---------------------|
| Measured by: AB | Audited by: Er | Prototype Approval: |
| Date: 07-08-01 | Date: 07/08/01 | Date: NA |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |

